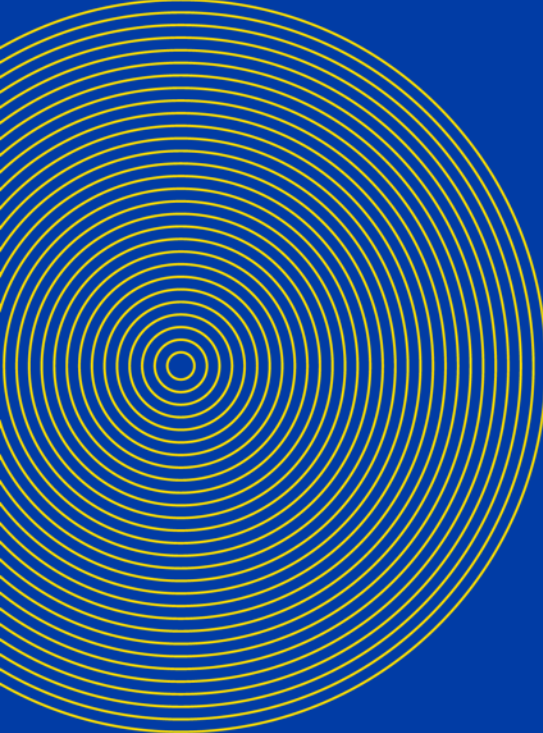




PANTENE



# Unlocking the Power of Statistical Engineering

Michael Joner

March 28, 2024



# Michael Joner

**R&D DIRECTOR AT PROCTER & GAMBLE  
DIGITAL AND DATA DISRUPTION**

B.S. Statistics 2002, Brigham Young  
M.S. Statistics 2003, Brigham Young  
Ph.D. Statistics 2007, Virginia Tech

ISEA Board Member At-Large  
ASQ Statistics Division Past Chair

Part-time Instructor in Computer Science at Boston Univ.



# What is Digital and Data Disruption?

An R&D organization to more effectively connect data, models, and AI together to enhance the ability of our scientists to fulfill P&G's purpose

P&G's purpose is to provide branded products and services of superior quality and value that improve the lives of the world's consumers, now and for generations to come.

**Digital, Data, and AI methods are increasing in importance** at P&G. Beyond R&D, we have similar organizations in Manufacturing, Information Technology, Marketing...



# P&G Today

Founded **1837**

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Fiscal 2023 Net Sales **\$82.0 Billion**

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Countries of Operations **~70**

---

Countries and Territories  
Where Our Products are Sold **~180**

---

Number of Employees **~107,000**

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***A portfolio of brands in 10 daily-use categories***



# A Portfolio of Daily-Use Products



# Measures of Superiority



## PRODUCT

Products so good, consumers recognize the difference. Superior products raise expectations for performance in the category.



## PACKAGING

Packaging that attracts consumers, conveys brand equity, helps consumers select the best product for their needs and delights consumers during use.



## BRAND COMMUNICATION

Advertising that reaches consumers and communicates the superiority of the brand's product and packaging benefits—attracting consumers to the brand and driving brand and category growth.



## RETAIL EXECUTION

In-store: with the right store coverage, product forms, sizes, price points, shelving and merchandising.  
Online: with the right content, assortment, ratings, reviews, search and subscription offerings.



## CONSUMER & CUSTOMER VALUE

For consumers: all these elements presented in a clear and shoppable way at a compelling price.  
For customers: margin, penny profit, trip generation, basket size and category growth.

Innovation cannot be irresistibly superior without also being sustainable... to improve lives now and for generations to come.

<https://us.pg.com/environmental-sustainability/>



# Superiority is a High Standard

PRESENTING COMPLEXITY AND LACK OF STRUCTURE

When we develop superior products, packaging, communication, and execution while also delivering consumer value ...

... we frequently encounter **complex, unstructured problems crossing several disciplines and requiring data and data analysis**





The P&G logo is centered within a blue circle that overlaps a larger blue circle and a yellow circle on the left. The logo consists of the letters 'P' and 'G' in a white, serif font, with an ampersand between them.

*P&G*

# Statistical Engineering Examples



## Providing superior quality and value

If you cannot make pure goods and **full weight**, go to something else that is honest, even if it is breaking stone.

- James Gamble  
P&G Co-founder  
mid-1800s



90931014



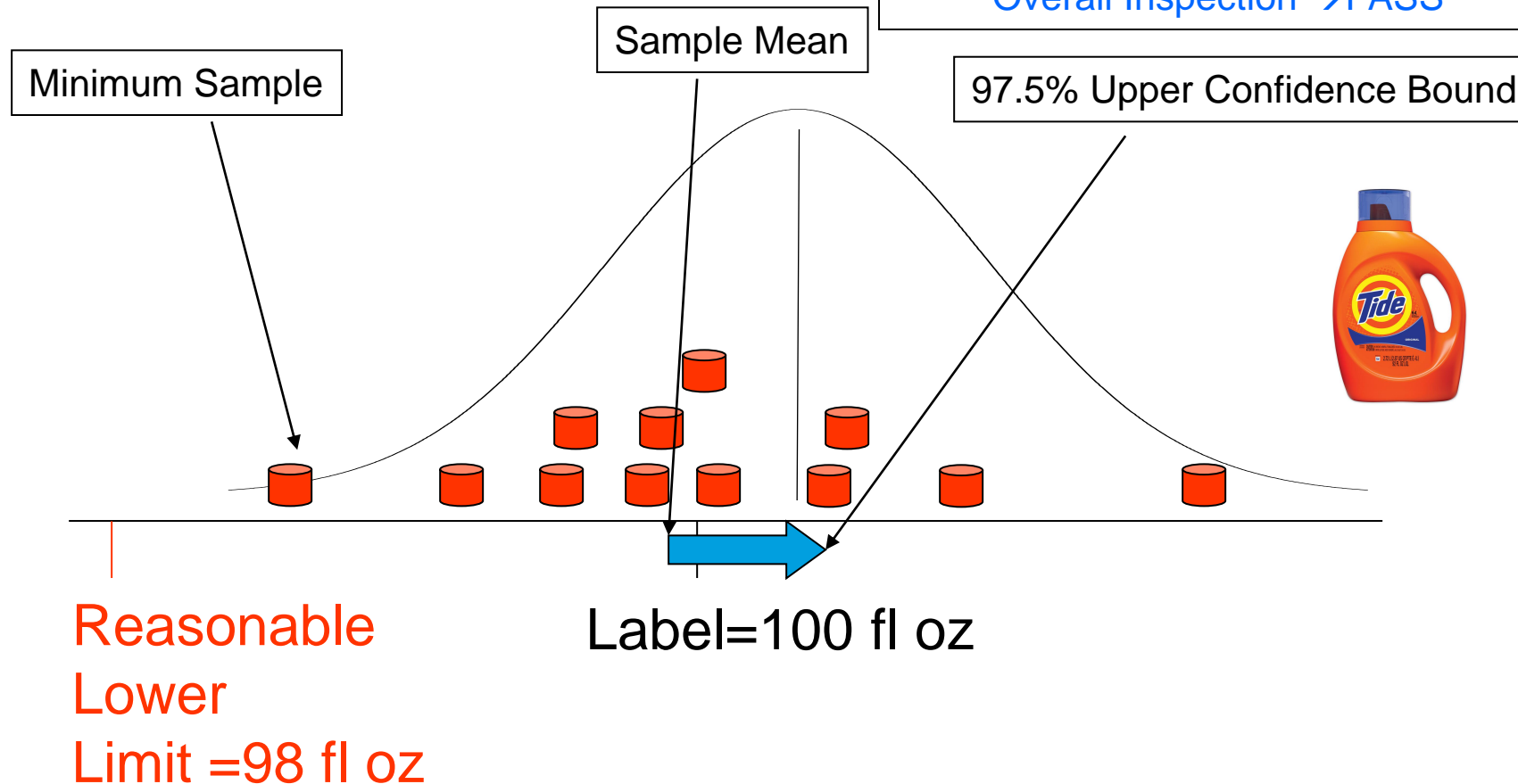
2.72 L (2.87 US QT/PTE É.-U.)  
92 FL OZ LIQ.

# Introduction to Fill Weight Regulations

US Regulations  
NIST Handbook 133

## Example Result

- Sample  $n = 12$
- Mean = 99.8 oz
- UB = 101.4 oz → PASS Average
- Min = 98.4 oz → PASS Individuals  
Overall Inspection → PASS



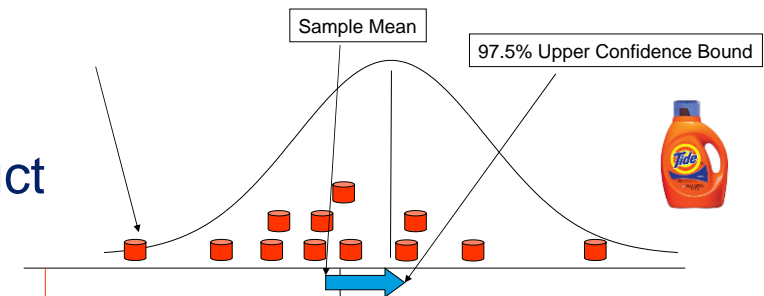
# Some Statistical Questions on the Fill Weight Problem

Do we need a census of bottle weights, or is a sample adequate?

- High speed sampling/census may have instrumentation accuracy issues
- Sampling strategy requires understanding how the distribution of product weight/volume changes over time on the manufacturing line

Since regulator will usually obtain bottles from the store:

- How is the distribution of product weight/volume impacted by product distribution and shelf restocking?



*Why it matters:*

- *Can data collected by the plant be used to build confidence in passing a regulatory inspection?*
- *Can we be assured that we are being honest with our customers, delivering a consistent amount of product and therefore consistent value?*



# It's Statistical Engineering!

## Complex?

- Yes

## Unstructured?

- Yes, until we established structure

## Multiple Disciplines:

- Process Engineers
- Quality Assurance
- Regulatory
- Statistics
- Programmers

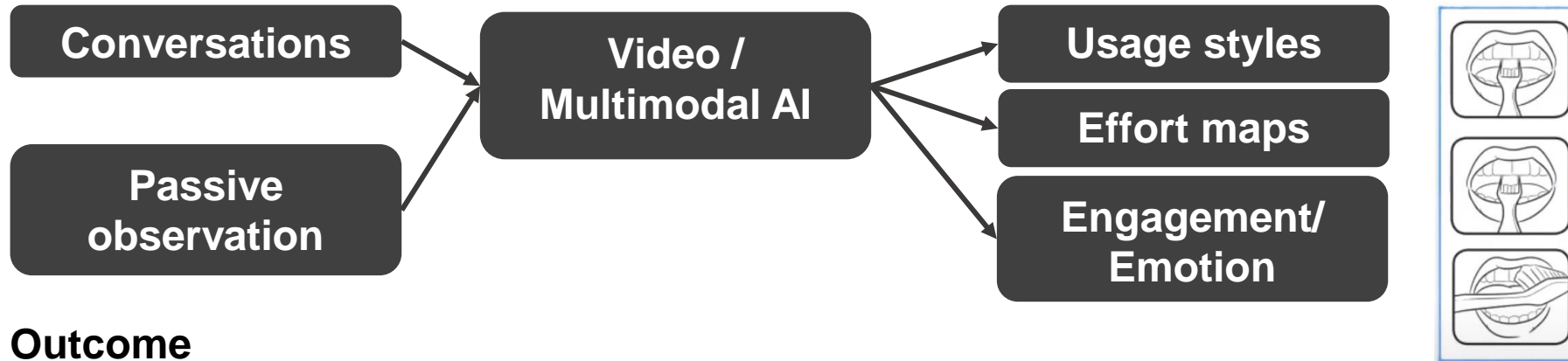
## Requiring Data and Data Analysis?

- Yes



# Consumer Experience & Multimodal AI

- ✓ **Understand the consumer:** what they do vs. what they say they do



- ✓ **Outcome**

## Dentists recommend:

Brush for 2 minutes



Apply light pressure



Cover all areas evenly



## Reality:

<1 min on average

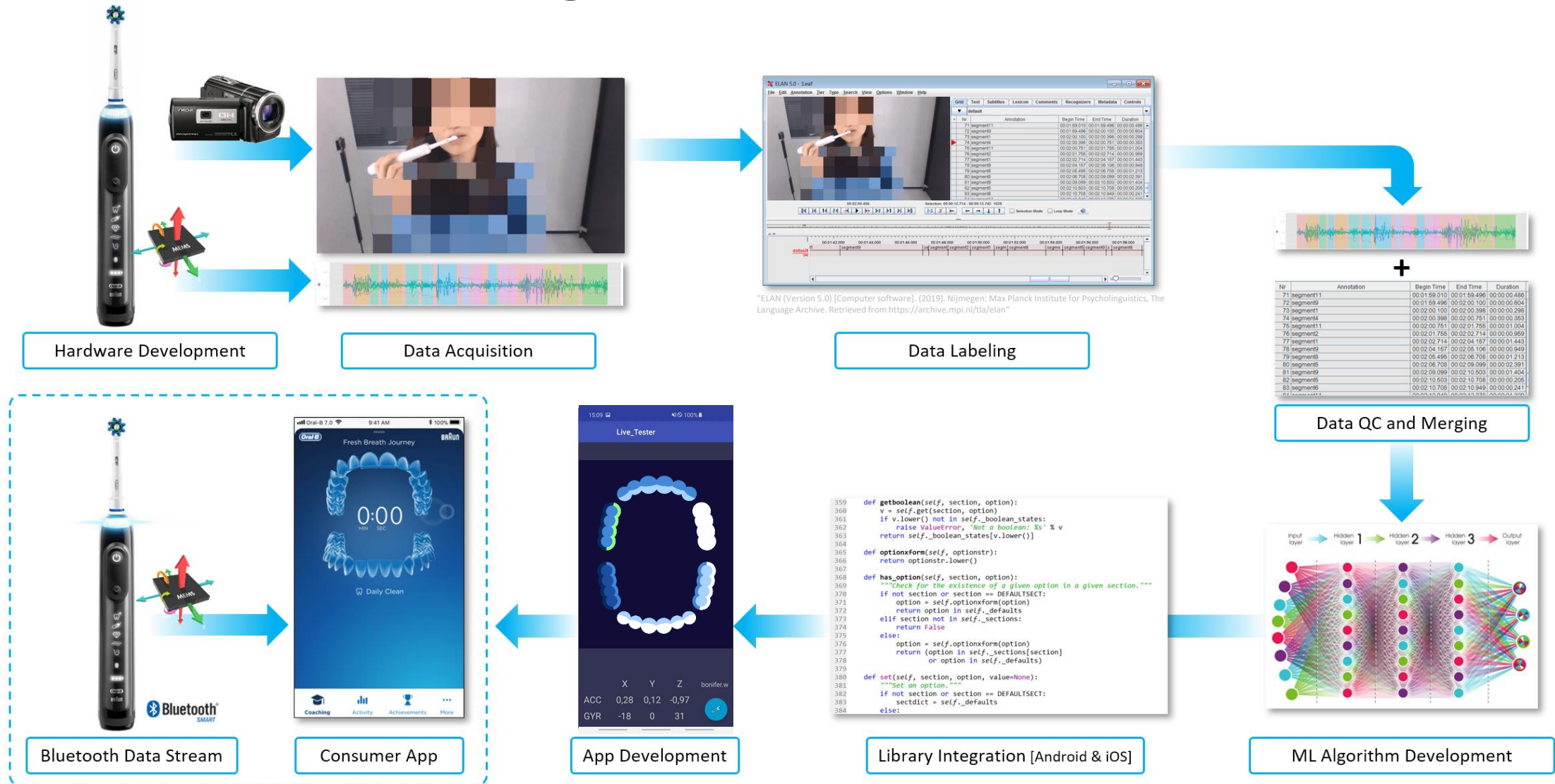
2x overpressure

80% miss at least 1 area, 60% don't cover back molars

- ✓ **Create personalised experience**

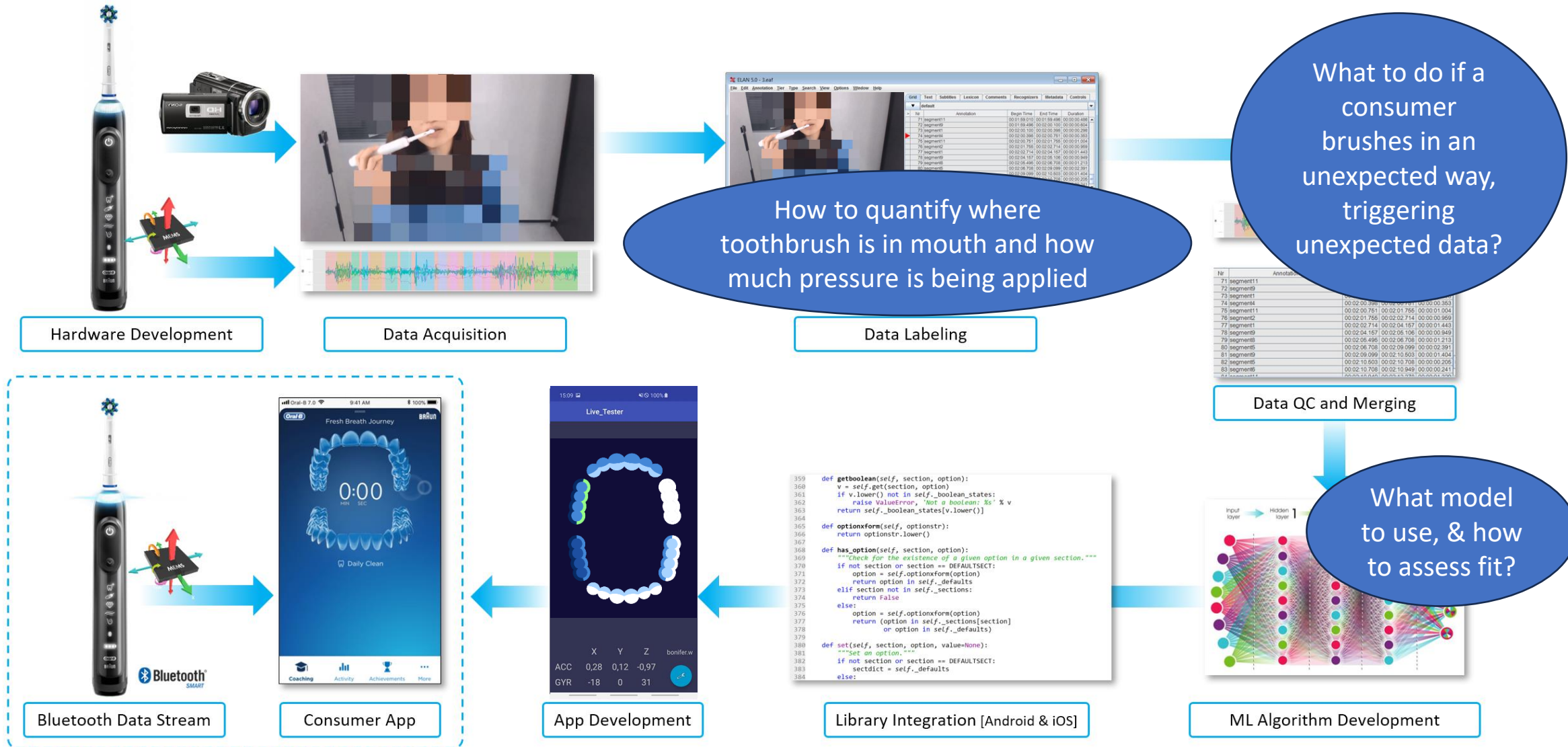


# Oral-B iO – Creating a Smart Toothbrush



Recurrent NN

# Some Stat & ML Questions on the Oral-B iO





# It's Statistical Engineering!

## Complex?

- Yes

## Unstructured?

- Yes, until we established structure

## Multiple Disciplines:

- Dentistry
- Hardware / Sensor Development
- Signal Processing
- Statistics
- Machine Learning
- Programmers

## Requiring Data and Data Analysis?

- Yes



The P&G logo is presented in a white, serif font, centered within a dark blue circular graphic that has a slight 3D effect with a lighter blue highlight on the top left.

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# Putting Statistical Engineering into Practice



# Need to Learn Problem Solving *and* Collaboration Skills

## Typical MS/PhD Stats Curriculum:

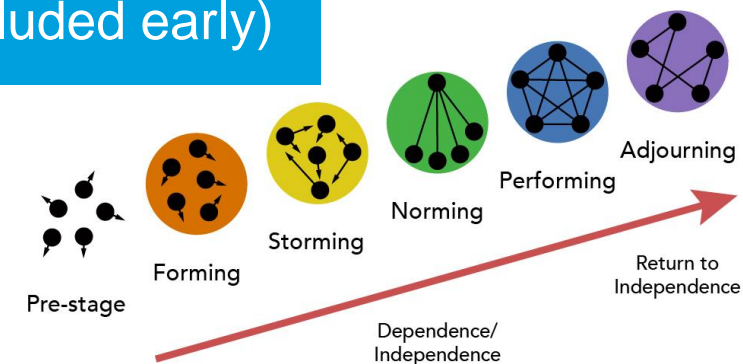
Stat methods  
Stat theory  
Linear models  
Stat programming  
&  
Stat consulting

(often focused on executing stats for a well-defined problem, and/or explaining stat concepts to client)

## Problem Solving requires:

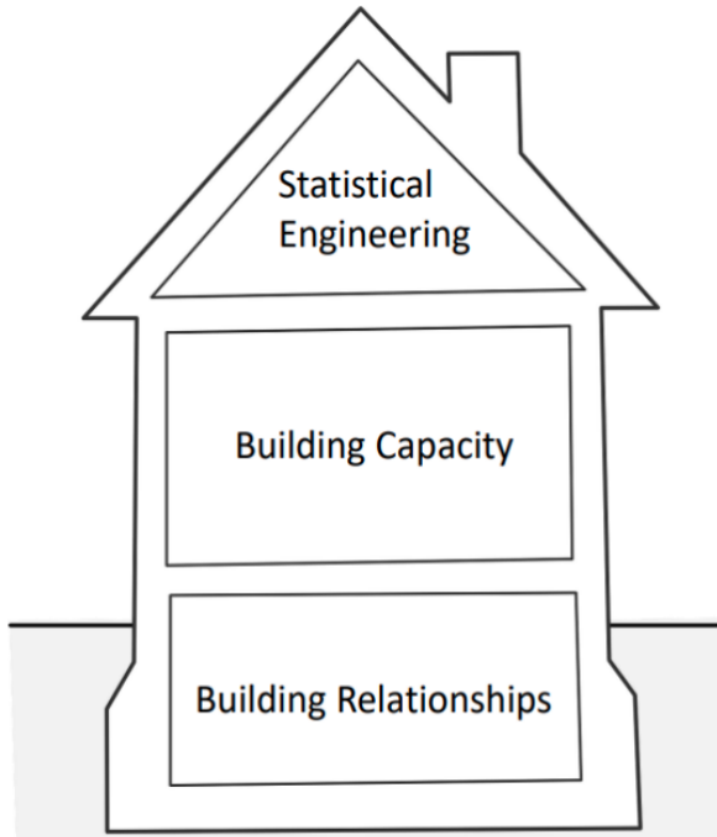
Teams to align on common problem-solving methodology  
(If stats to be involved, they must learn it)

Teams to know when to include other disciplines  
(Modeling not always included early)



# Each Statistical Engineer Grows their Toolbox

NEED (AT A MINIMUM) STATISTICS, PROBLEM DEFINITION, PROJECT MANAGEMENT, COLLABORATION SKILLS



I broaden the idea of the house from  
Andressa Siroky & Carla Vivacqua  
(December 2023 ISEA webinar)

To be good statistical engineers,  
we need to develop across all of  
these areas

**We need a continuous  
improvement mindset!**

**Facets of statistical  
engineering:**

Capacity/skills:

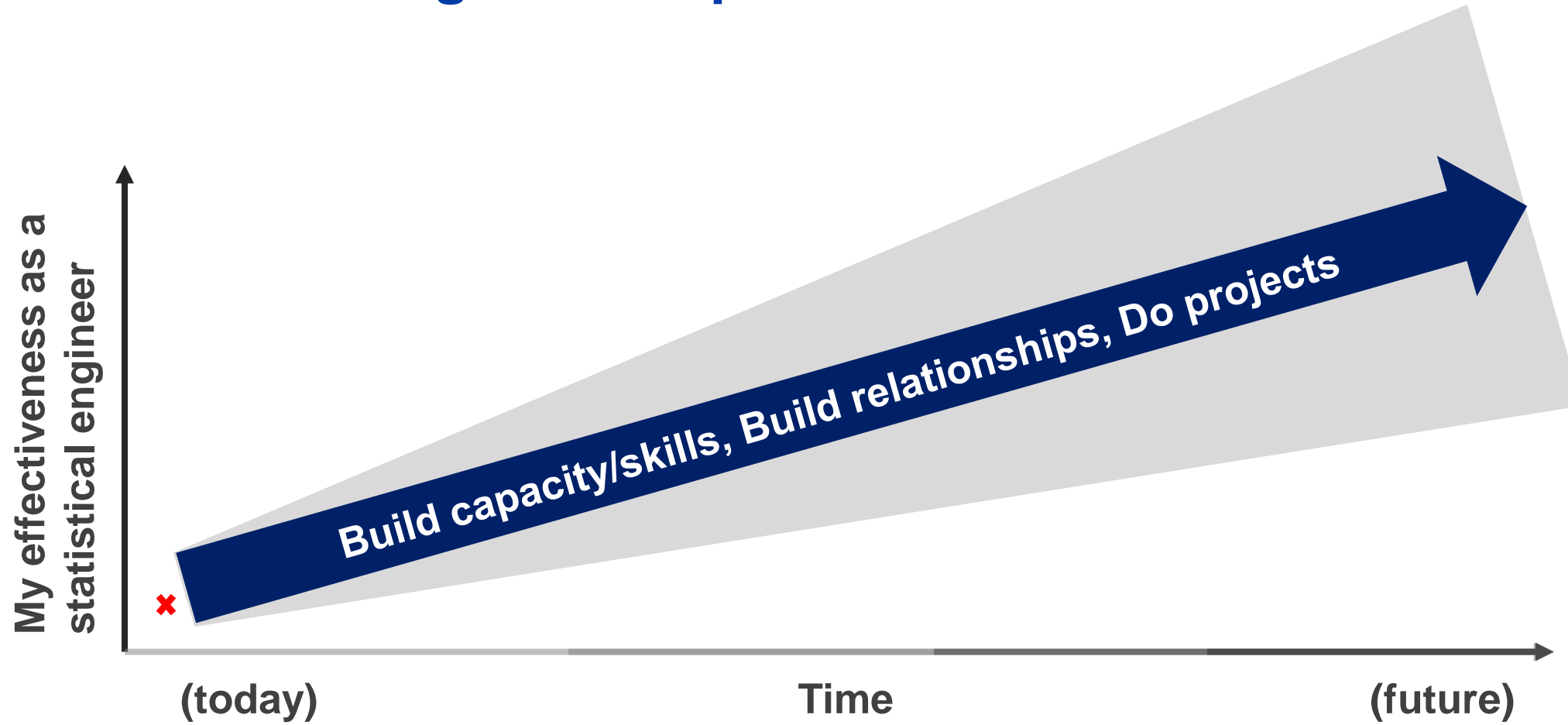
- Statistical toolbox
- Project understanding:
  - Application domains
  - Project management
  - Problem definition and solving

Relationships

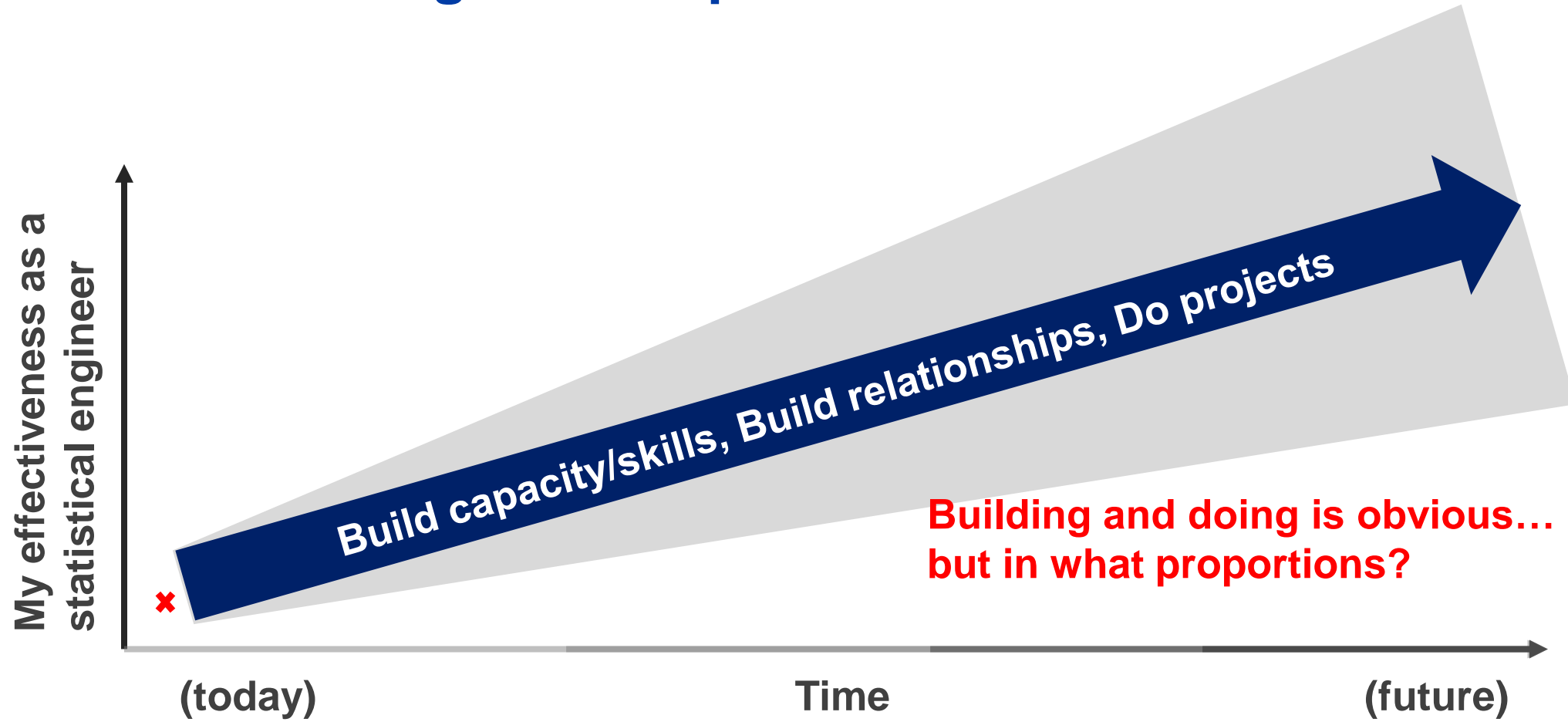
- Collaboration
- Teamwork
- Communication



# We Grow Through Our Experience



# We Grow Through Our Experience



# Choosing the Correct Mix to Create Impact & Results?

RESPONSE VARIABLE = AMOUNT OF PROJECT IMPACT

100% time spent growing relationships



100% time spent on statistical toolbox

100% time on problem understanding and execution



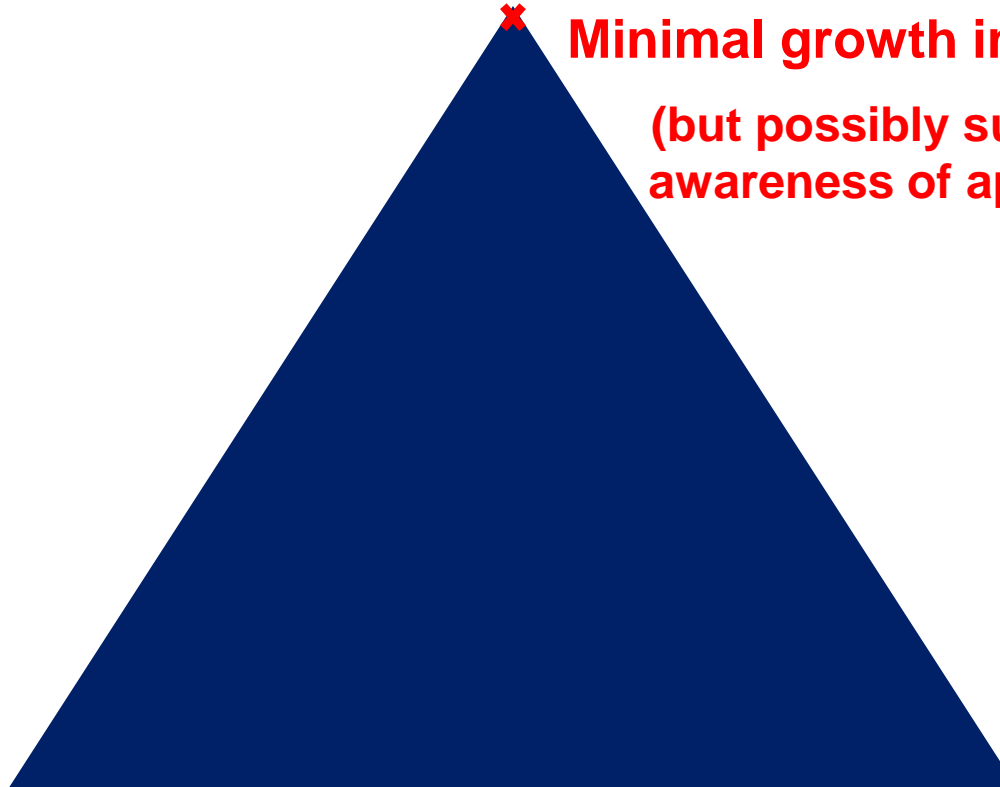
# What's the Correct Mix to Create Impact? First “experiments”

100% time spent growing relationships



**Minimal growth in stat engineering**

**(but possibly substantial growth in awareness of application domains)**



100% time spent on statistical toolbox

100% time on problem understanding and execution



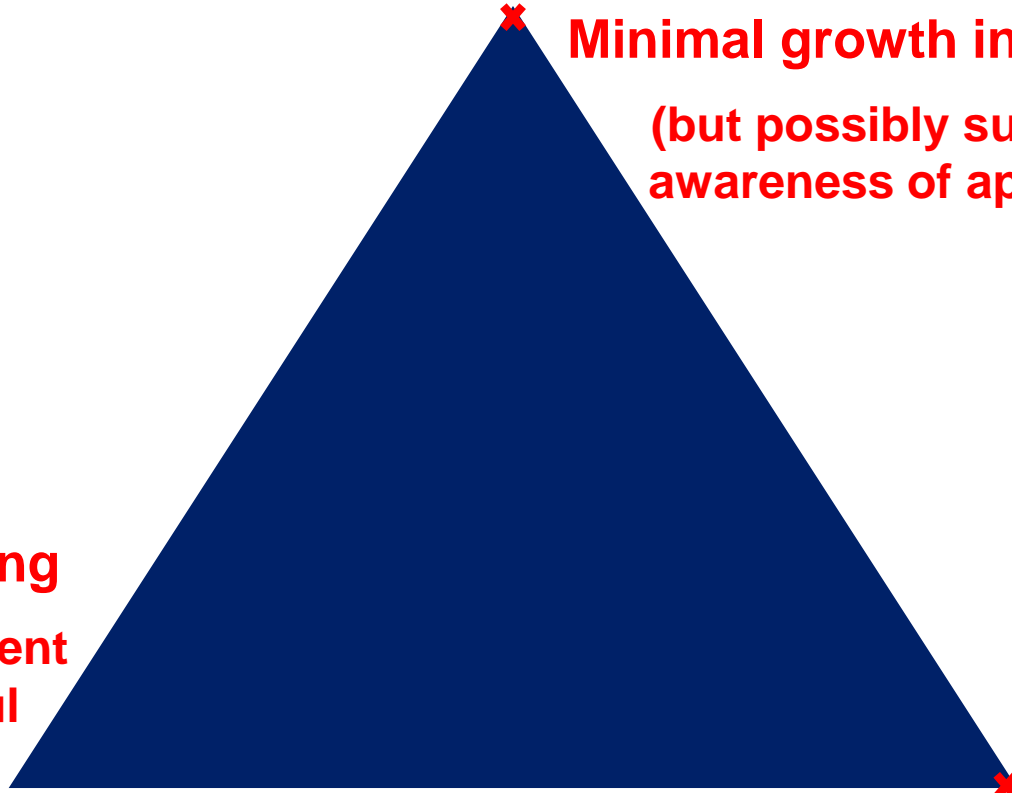


# What's the Correct Mix to Create Impact? First "experiments"

100% time spent growing relationships



**Minimal growth in stat engineering**  
**(but possibly substantial growth in awareness of application domains)**



100% time on problem understanding and execution

**Avg. growth in stat engineering**  
**(but potentially [1] too independent and [2] not delivering meaningful innovation/R&D outputs)**

100% time spent on statistical toolbox



# What's the Correct Mix to Create Impact? First “experiments”

100% time spent growing relationships



**Minimal growth in stat engineering**

**(but possibly substantial growth in awareness of application domains)**



**Avg. growth in stat engineering**  
**(but potentially [1] too independent and [2] not delivering meaningful innovation/R&D outputs)**

100% time spent on statistical toolbox



**Min. growth in stat engineering**  
**(unless already well trained in stats, project mgmt., problem definition, collaboration, ...)**

100% time on problem understanding and execution



# What's the Correct Mix to Create Impact?

DEPENDS ON WHAT SKILLS YOU ALREADY HAVE AND/OR WHAT YOU NEED TO LEARN

100% time spent growing relationships



100% time spent on statistical toolbox

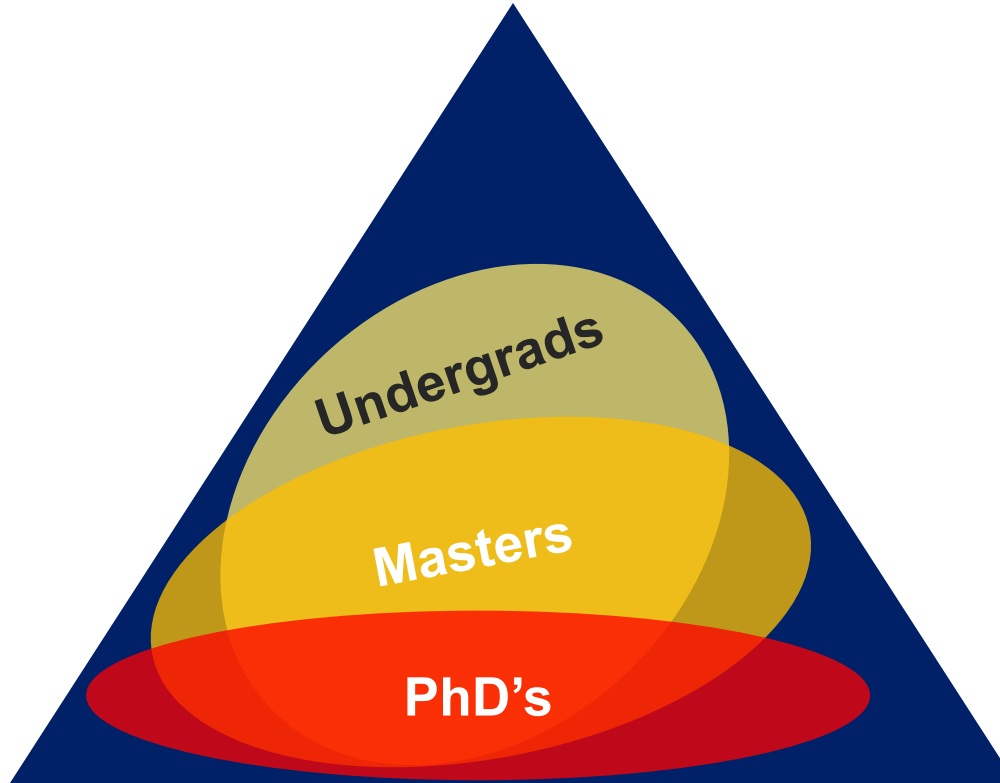
100% time on problem understanding and execution



# Where Do Newly Graduated Statisticians Fit?

GENERALIZED FROM MY INTERVIEWS WHEN HIRING

100% time spent growing relationships



100% time spent on statistical toolbox

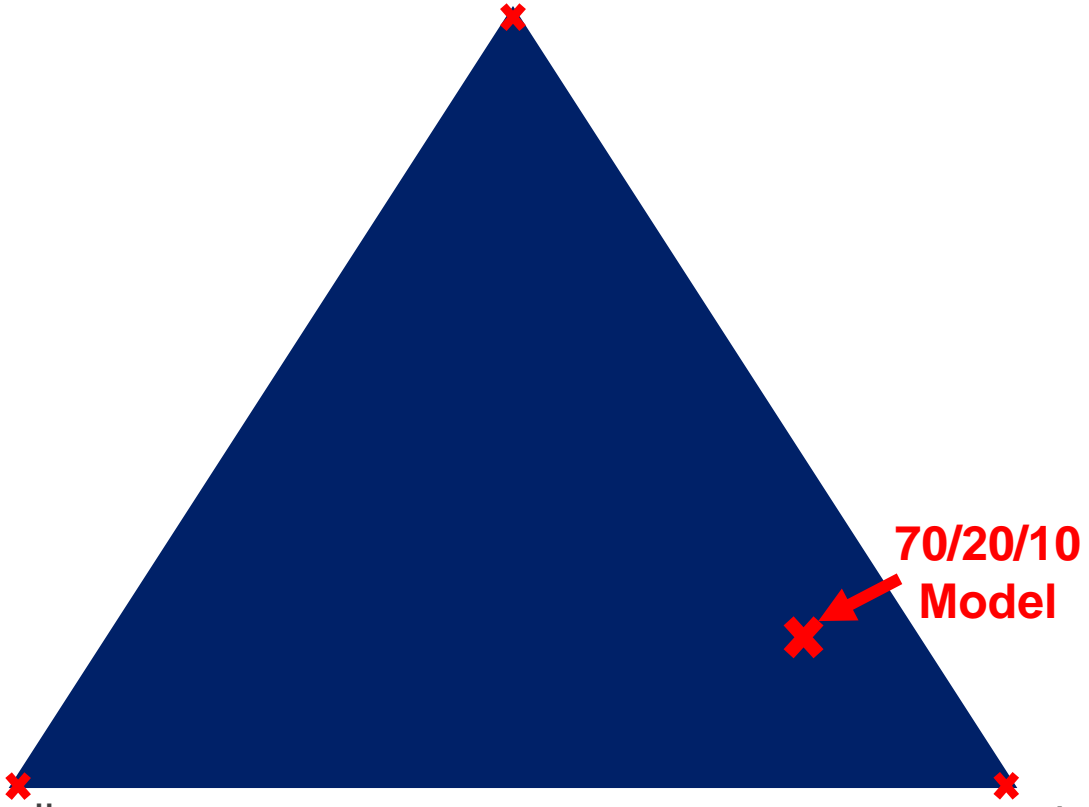
100% time on problem understanding and execution



# 70/20/10 Model

EXPERIENCES, THEN NETWORKING, THEN FORMAL LEARNING

100% time spent growing relationships



70/20/10 Model

100% time spent on statistical toolbox

100% time on problem understanding and execution



# Choosing the Correct Mix to Create Impact (point estimates)

100% time spent growing relationships



Estimate from Stat/ML expert  
on OralB iO project



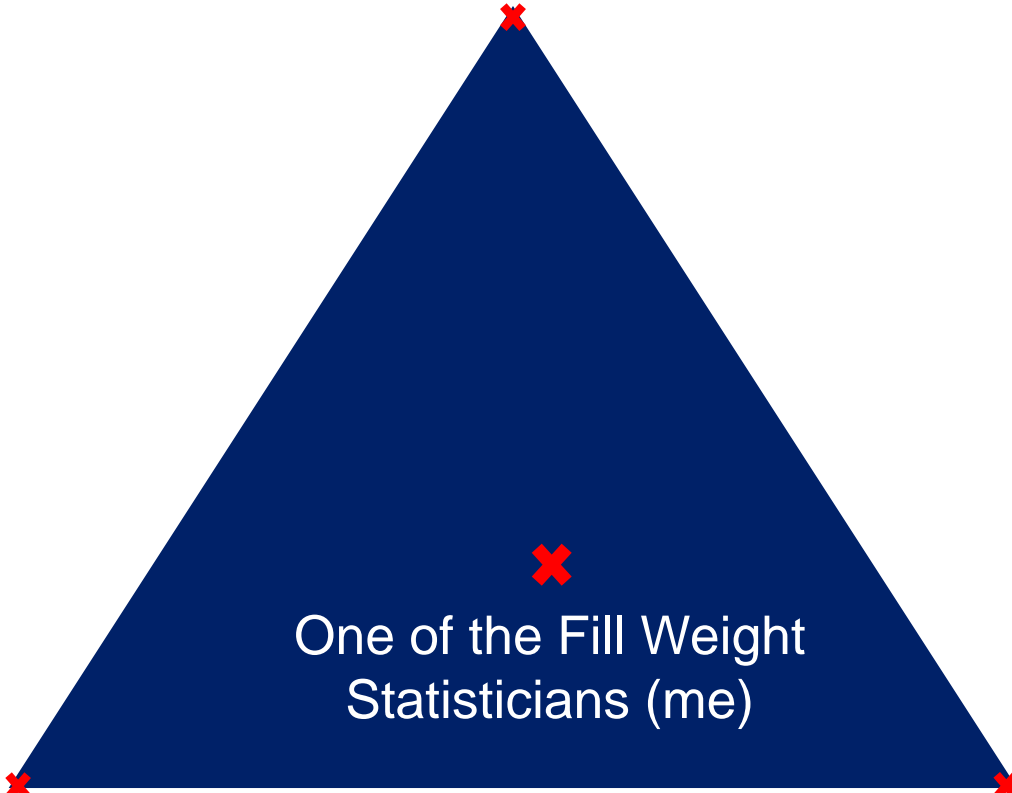
100% time spent on statistical toolbox

100% time on problem understanding  
and execution



# Choosing the Correct Mix to Create Impact (point estimates)

100% time spent growing relationships



One of the Fill Weight Statisticians (me)

100% time spent on statistical toolbox

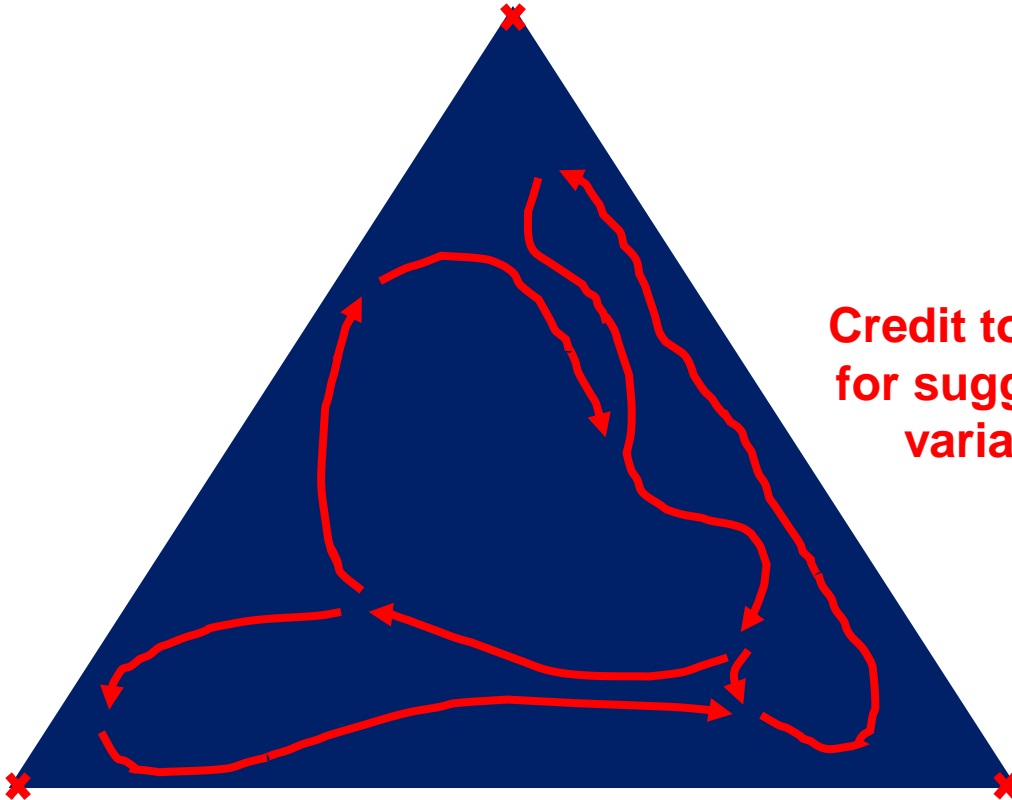
100% time on problem understanding and execution



# The Correct Mix to Create Impact May Not Be Constant!

MANY POSSIBLE PATHS

100% time spent growing relationships



**Credit to William Brenneman for suggesting this idea of a variable or cyclic path**

100% time spent on statistical toolbox

100% time on problem understanding and execution





# Building Statistical Engineering is a Job for All

## Statisticians / Data scientists

- Be aware of the facets of statistical engineering
- Define your own sweet spot for growth

## Managers / Chairs / Leaders

- Make sure your data people are aware of the facets
- Encourage them to find their sweet spot
- Give them time for growth

## Business/Industry and Government

- Demand the full range of the facets of statistical engineering skills when hiring (go beyond statistical skills)

## Academicians

- Continue to grow emphasis on capstone projects, unstructured problem solving, interdisciplinary collaboration, etc.

## Facets of statistical engineering:

### Capacity/skills:

- Statistical toolbox
- Project understanding:
  - Application domains
  - Project management
  - Problem definition and solving

### Relationships

- Collaboration
- Teamwork
- Communication



# A special note for those in Business/Industry: Leverage Career Growth Programs

Since most companies offer employee development programs (partial result from simple Google search)...



... leverage your employee development program to prioritize statistical engineering skill development

Translate statistical engineering into language that resonates in your company

Explain to your leadership (or to your employees) why these skills matter

Declare growth areas

Incentivize and enable the growth

Don't give up

# Conclusion: Adopt a Continual Growth Mindset!

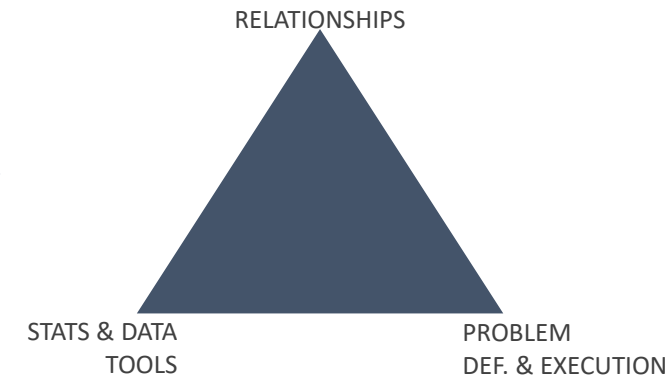
## Embrace new statistics, data science, and data-related methods

What can we compute now that was historically hard?

How can we better experiment when we don't have much data yet?

How can we better incorporate a continually growing data set?

Data Science, Computer Science are not completely foreign to us



## Build relationships and be more conversant with cross-disciplinary partners

Understand their language and teach them to understand yours

Enjoy learning from them so you understand what the data challenges are

## Definition and execution that provide superior benefits

Translate the unmet need into a problem you can help solve

Solve the right problem

High-quality, "irresistible" execution & results so everyone clamors for the solution!



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**Thank You!**

Questions?

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